



Certificate of Analysis

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Date certificate is prepared: 02-FEB-2022

The 3M product listed below was produced in accordance with standard manufacturing processes for the product in effect at the time of manufacture and is certified to meet the specifications displayed below.

3M Delivery Number 8062773623	Customer PO Number 79373	Customer part No 97500013350
3M Stock Number 7100090847	GTIN Number	3M's Legacy 11 -digit Stock Number 97500013350
Product Description : 3M™ Dyneon™ Fluoroplastic PFA 6502TZ, 50 kg (110 lb) box		
Additional Product Information :		

Batch Identifier: 8434514 **Date of Manufacture:** 18-JAN-2022 **Expiry Date:** Not determined

Final Manufacturing Location: 4093 3M DE Dyneon Mfg

Test Property	Min. Spec	Max. Spec	Unit	Result/Average	Inspection Method
Melting Point	305	311	°C	307	DIN EN ISO 12086
Density	2.131	2.141	g/cm3	2.136	DIN EN ISO 12086
MFI 372°C/5kg	1.8	2.6	g/10mi	2.1	DIN EN ISO 1133
Bulk Density	1180	1380	g/l	1276	DIN EN ISO 60
Elongation at Break	310	410	%	366	DIN EN ISO 12086
Tensile Strength	29.0	39.0	MPa	34.9	DIN EN ISO 12086

This certificate is validated based on Electronic Signature entered by: Gerd Kube

Usage Decision Date/Time: 21-JAN-2022/UTC 12:23:25

Please contact your 3M Customer Service Representative if you have any questions.

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